

LIMADORAS SACIA

MODELO	L-350E	L-350E/2	L-450E	L-500E	L-550E	L-600E	L-650E	L-750E
Ram stroke	350 mm	350mm	450mm	500mm	550mm	600mm	650mm	750mm
Speeds	3	6	6	6	6	6	6	6
Strokes per minute	35- 140	23-140	20-130	19-124	17-112	17-112	20-112	17-98
Table dimensions	350x260x260	350x260x260	450x300x300	450x300x300	550x310x310	550x310x310	650x390x390	750x400x410
Table horiz.travel	410 mm	410 mm	500 mm	500 mm	600 mm	600 mm	650 mm	750 mm
Table vertical travel	350 mm	350 mm	305 mm	305 mm	315 mm	315 mm	330 mm	350 mm
Table horiz. Feeds	(5) 0,2- 1 mm	(5) 0,2- 1 mm	(5) 0,2- 1 mm	(5) 0,2- 1 mm	(5) 0,2- 1 mm	(5) 0,2- 1 mm	(6) 0,25-1,5 mm	(6) 0,25-1,5 mm
Toolhead vertical travel	130 mm	130 mm	150 mm	150 mm	150 mm	150 mm	180 mm	180 mm
Down feeds toolholder	Optional	Optional	Optional	Optional	(5) 0,2- 1 mm	(5) 0,2- 1 mm	(5) 0,2- 1 mm	(5) 0,2- 1 mm
Max. distance table to ram	430 mm	430 mm	375 mm	375 mm	370 mm	370 mm	405 mm	460 mm
Vice: Opening-width	230x180 mm	230x180 mm	270x220 mm	270x220 mm	270x220 mm	270x220 mm	270x220 mm	270x220 mm
Motor power	1,5 HP	1,1-1,6 HP	2 HP	3HP	3HP	4HP	5,5 HP	7,5 HP